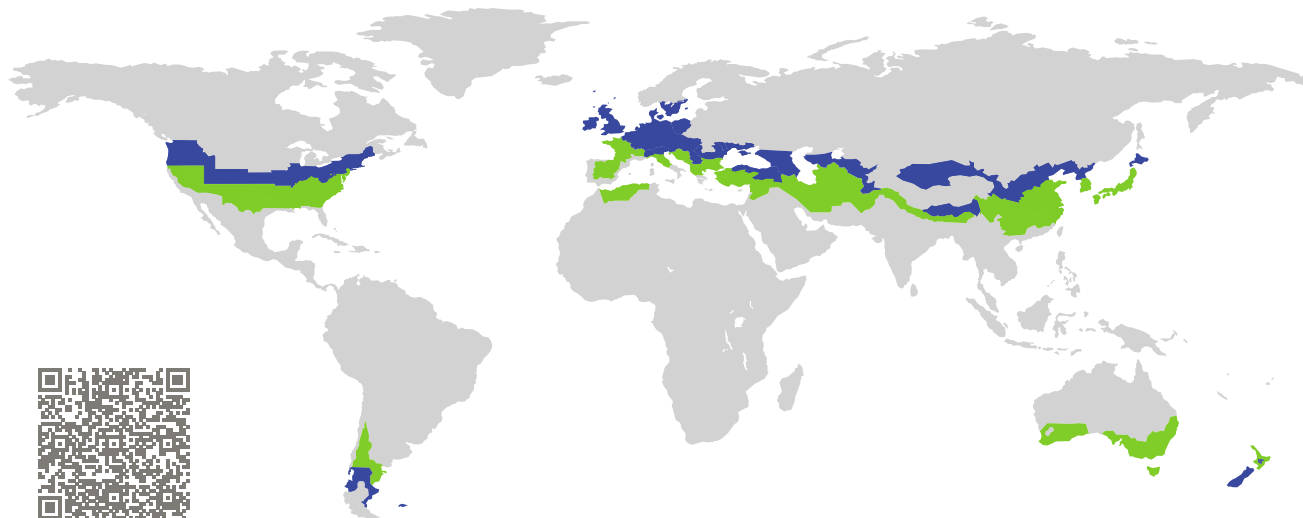


CERTIFICATE

Certified Passive House Component

Component-ID 0726cw03 valid until 31st December 2023

Passive House Institute
Dr. Wolfgang Feist
64283 Darmstadt
Germany

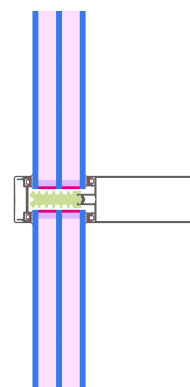


Category: **Curtain Wall**
Manufacturer: **Aluprof S.A.,
Bielsko-Biala,
Poland**
Product name: **MB-SR50N HI+**

**This certificate was awarded based on the following
criteria for the cool, temperate climate zone**

Comfort $U_{CW} = 0.80 \leq 0.80 \text{ W}/(\text{m}^2 \cdot \text{K})$
 $U_{CW, \text{installed}} \leq 0.85 \text{ W}/(\text{m}^2 \cdot \text{K})$
with $U_g = 0.70 \text{ W}/(\text{m}^2 \cdot \text{K})$

Hygiene $f_{Rsi=0.25} \geq 0.70$



Passive House
efficiency class

phE

phD

phC

phB

phA

phA+

www.passivehouse.com

cool, temperate climate

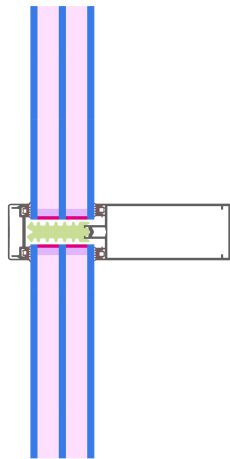


phA+

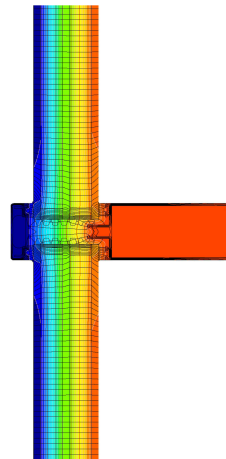


**CERTIFIED
COMPONENT**

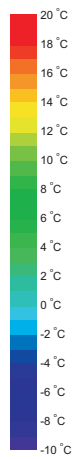
Passive House Institute



Calculation model



Isothermal



Description

Mullion and transom facade of aluminium. Aluminium cover- and pressure- strip. PE foam insulator inside of the rebate (0.035 W/(mK). Used Pane: 54 mm (6/18/6/18/6), intersection of the Glass: 14 mm. The screw-losses were carried out by 3D-thermal flux simulation (PHI), for the glass-carrier losses, the default-values according to the certification criteria were taken into account. Used spacer: ULTIMATE Swisspacer with silicone secondary sealing. The glazing was calculated with a 3 mm secondary seal. As it is often the case that this is thicker, today the calculation is carried out with a 6 mm secondary seal. This leads to a higher glazing edge thermal bridge, which can also be estimated by way of the spacer certificates: www.passivhauskomponenten.org / glazing edge bonds. The higher rates of heat loss can be compensated for by using e. g. improved glazing.

Explanation






The element U-values were calculated for the test element size of 1.20 m × 2.50 m with $U_g = 0.70 \text{ W}/(\text{m}^2 \cdot \text{K})$. If a higher quality glazing is used, the element U-values will improve as follows:

Glazing	$U_g =$	0.70	0.64	0.53	0.48	$\text{W}/(\text{m}^2 \cdot \text{K})$
		↓	↓	↓	↓	
Element	U_{CW}	0.80	0.74	0.64	0.59	$\text{W}/(\text{m}^2 \cdot \text{K})$

Transparent building components are sorted into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

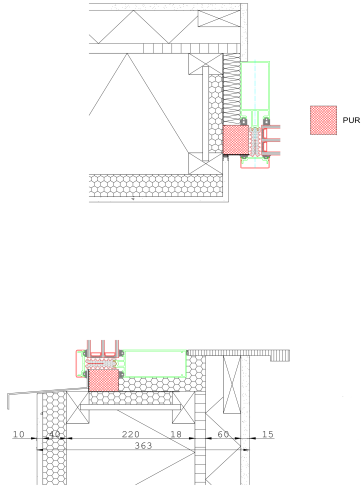
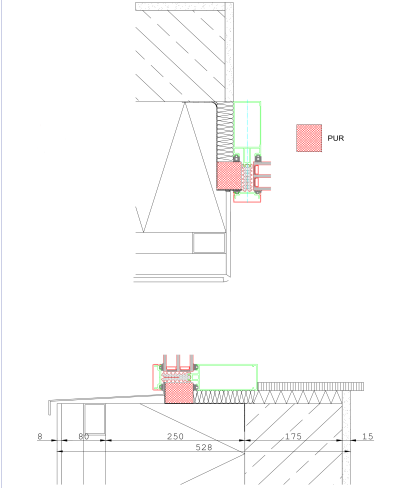
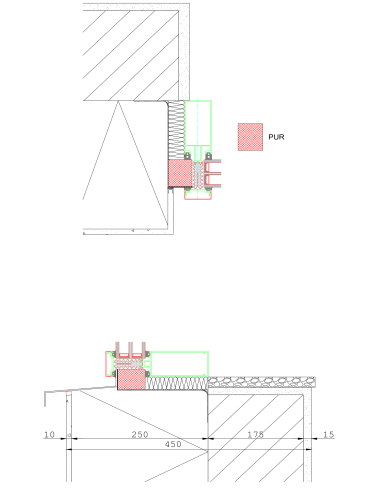
The Passive House Institute has defined international component criteria for seven climate zones. In principle, components that have been certified for climate zones with higher thermal requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on www.passivehouse.com and passipedia.org.

Frame values		Frame width b_f mm	U -value frame U_f ¹ W/(m ² · K)	Ψ -glazing edge Ψ_g W/(m · K)	Temp. Factor $f_{RSi=0.25}$ [-]
Mullion Fixed	(OM1) 	50	0.97	0.032	0.83
Transom Fixed	(OT1) 	50	0.94	0.032	0.83
Bottom Fixed	(FB1) 	50	0.94	0.032	0.83
Top Fixed	(FH1) 	50	0.94	0.032	0.83
Lateral Fixed	(FJ1) 	50	0.97	0.032	0.83
Spacer: SWISSPACER Ultimate		Secondary seal: Polysulfid			

Thermal glass carrier bridge ² $\chi_{GT} = 0.004$ W/K

Validated installations

Lightweight timber (fixed glazed)		Ventilated facade (fixed glazing)		Exterior insulation and finishing system (EIFS) (fixed glazed)	
					
$\Psi_{install}$	W/(m · K)	$\Psi_{install}$	W/(m · K)	$\Psi_{install}$	W/(m · K)
Top	0.049	Top	0.024	Top	0.026
Left	0.035	Left	0.033	Left	0.024
Right	0.035	Right	0.033	Right	0.024
Bottom	0.049	Bottom	0.024	Bottom	0.026
$U_{W,installed} = 0.85$ W/(m ² · K)		$U_{W,installed} = 0.84$ W/(m ² · K)		$U_{W,installed} = 0.83$ W/(m ² · K)	

¹ Includes $\Delta U = 0.28$ W/(m² · K). Determined through 3D FEM simulation

² Standard value . Glass carrier type : Non-Metallic Glass Carrier with Screws

